

CLAIMS

1. A stylus tip for a workpiece contacting probe,
comprising a self-lubricating or low friction material.
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2. A stylus tip according to claim 1, wherein the
material is a composite comprising a low friction
material or solid state lubricant, incorporated into a
dimensionally stable microstructure.
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3. A stylus tip according to claim 2, wherein the
solid state lubricant is graphite or a graphite-like
material.
- 15 4. A stylus tip according to claim 3, wherein the
solid state lubricant is hexagonal boron nitride.
5. A stylus tip according to claim 4, wherein the
dimensionally stable microstructure comprises silicon
20 nitride.
6. A stylus tip according to claim 5, wherein the
ratio of boron nitride to silicon nitride is less than
20%, preferably 5% - 15%.
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7. A stylus tip according to claim 1 or claim 2,
comprising polytetrafluoroethylene impregnated in a
matrix material.
- 30 8. A stylus tip according to claim 1, comprising
boron carbide annealed to produce a solid lubricant
film on its surface.
9. A stylus tip according to claim 1 or claim 8,

wherein the self-lubricating material or film is self-replenishing.

10. A stylus tip according to any one of the preceding
5 claims, comprising a substrate and a coating over said substrate, the coating comprising said self-lubricating or low friction material.

11. A stylus for a workpiece contacting probe having a
10 stylus tip according to any one of the preceding claims.

12. A workpiece contacting probe having a stylus according to claim 11.